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RBWST13045
Job Sheet 182422



Part No: RBWST13045

Job Qty: 1 ea

Part Name: Nitrogen Tire Inflator



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/23/18

Job Tracking No:

Due Date: 9/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBWST13045 Rev 3 IPP Rev A 18.02.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/24/18	9/24/18	0.00	0.00	Start Up Small Fab-4		MCC
100	Small Fab	1 pcs	9/24/18	9/24/18	0.25	0.17	Small Fab-9		MCC DAS
110	QC	1 pcs	9/24/18	9/24/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	9/24/18	9/24/18	0.00	0.00	Packaging3-2	66 100 6	9-89
140	QC21-FG	1 Ea	9/24/18	9/24/18	0.00	0.00	QC21		SEP 22 2018

Part Op 100 - 1-Assemble as per DWG sheet 1 2-Orient -1 as shown
Descriptions: 130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
86 4M3K	Hose 18" Oal WMP & MPX	1 Ea (1 ea)	90-Start up Operation	5058979
44 50695K162	Zinc Plated Fitting 1/4 NPT x 1/16-20 JIC	1 Ea (1 ea)	90-Start up Operation	5054271
GA 5232T243 GA027	Standard Tee 1/4 NPT	1 Ea (1 ea)	90-Start up Operation	5055037
GA 5232T313 GA027	COUPLING 1/4 NPT TO 1/8 NPT	1 Ea (1 ea)	90-Start up Operation	5048571
GA 5232T316 GA027	Hex Nipple 1/4 NPT TO 1/4 NPT	1 Ea (1 ea)	90-Start up Operation	5054273
49 5274T73	Polypropylene Vial	1 Ea (1 ea)	90-Start up Operation	5055042
GA 6050T14 GA027	Zinc Plated Fitting 1/4 NPTF x 1/4 Plug	1 Ea (1 ea)	90-Start up Operation	5048573
48 6852K11	Squeeze Grip Valve	1 Ea (1 ea)	90-Start up Operation	5055035
22 8028	Schrader Valve	1 Ea (1 ea)	90-Start up Operation	5061533
48 8063K37	BRASS VALVE 1/4 NPT MALE x SCHRADER AIR VALVE	1 Ea (1 ea)	90-Start up Operation	5055040
32 AMF556	Bleeder Valve (Pacific Rubber)	1 Ea (1 ea)	90-Start up Operation	5107600
100 RBWST13045-7	Pressure Gauge	1 Ea (1 ea)	90-Start up Operation	5080546
100 RBWST13045-8	Boot	1 Ea (1 ea)	90-Start up Operation	5054661



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Container No: S109988



Part: RBWST13045

Job No: 182422

Serial No/Batch: S109988

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 09/13/18

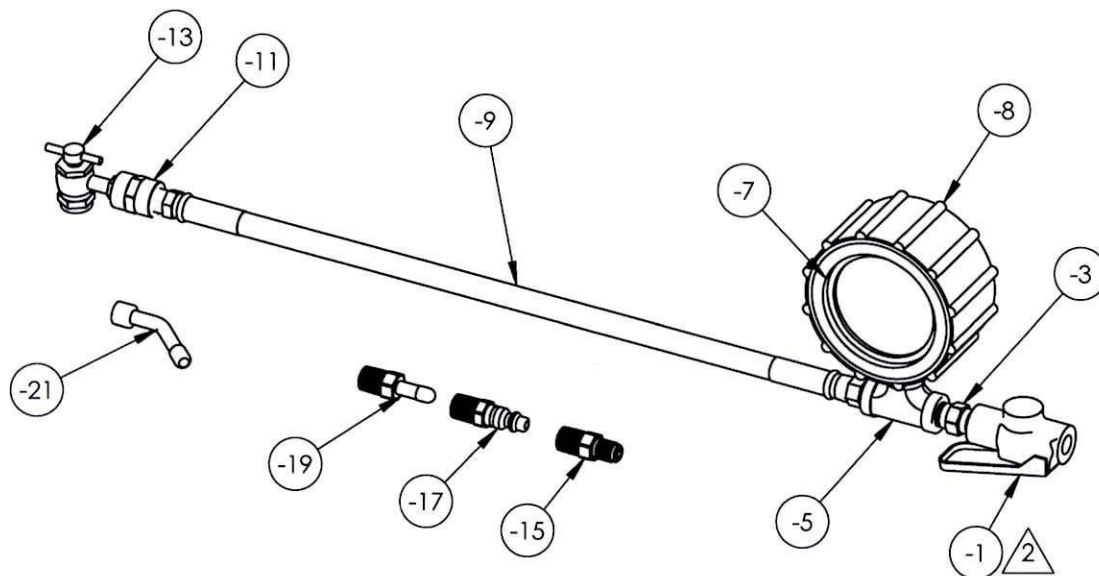
06
08 2

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	4M3K	1	6	0
	50695K162	1	6	0
	5232T243	1	3	0
	5232T313	1	2	0
	5232T316	1	4	0
	5274T73	1	8	0
	6050T14	1	4	0
	6852K11	1	2	0
	8028	1	11	0
	8063K37	1	2	0
	AMF556	1	17	0
	RBWST13045-7	1	6	0
	RBWST13045-8	1	7	0
Part Specifications				
Specifications could not be found.				

Plex 8/23/18 4:53 PM dart.logan.david

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-1 FLIPPED HANDLE VERTICAL, -9 UPDATED PART INFO, ADDED P/N -21 ADDED P/N.	1/4/2013	BIM	SE
B		CORRECTED ORIENTATION OF -1 TO FIT FOAM.	3/5/2014	JAG	GE
2	15-0299	-8 ADDED TO BOM, -19 MCMASTER-CARR #8063K38 NO LONGER AVAILABLE USE #8063K37.	9/14/2015	RJC	JAG
3	16-0100	UPDATED TO NEW STANDARD -7 CH'D B/O PART NUMBER WAS 2 1/2 PFG807CD IS 2-1/2 PFG807.	8/9/2016	DEW	SM



NOTE:

1. USED IN KIT RBW1205G00131-3G.
2. ORIENT -1 AS SHOW.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	-1	1	VALVE	ZINC ALLOY	(MCMASTER-CARR #6852K11)	1
		B/O	-3	1	HEX NIPPLE	ZINC-PLATED STEEL	1/4 NPT TO 1/4 NPT (MCMASTER-CARR #5232T316)	1
		B/O	-5	1	STANDARD TEE	ZINC-PLATED STEEL	1/4 NPT (MCMASTER-CARR #5232T243)	1
		B/O	-7	1	GAUGE		PARAMOUNT SUPPLY #2-1/2 PFG807	1
		B/O	-8	1	BOOT	RUBBER	PARAMOUNT SUPPLY #25	1
		B/O	-9	1	HOSE		PACIFIC RUBBER P/N 4M3K@ 18" OAL W/ MP& MPX (CRIMPED)	1
		B/O	-11	1	COUPLING	ZINC-PLATED STEEL	1/4 NPT TO 1/8 NPT (MCMASTER-CARR #5232T313)	1
		B/O	-13	1	BLEEDER	PLATED STEEL	PACIFIC RUBBER #AMF556	1
		B/O	-15	1	FITTING	ZINC-PLATED STEEL	1/4 NPT X 7/16-20 JIC (MCMASTER-CARR #50695K162)	1
		B/O	-17	1	FITTING	ZINC-PLATED STEEL	1/4 NPTF X 1/4 PLUG (MCMASTER-CARR #6050T14)	1
		B/O	-19	1	VALVE	BRASS	1/4 NPT MALE X SCHRADER AIR VALVE (MCMASTER-CARR #8063K37)	1
		B/O	-21	1	VALVE		P/N 22596 SCHRADER 8028	1
		B/O	-23	1	VIAL	POLYPROPYLENE	(MCMASTER-CARR #5274T73)	NS

DART
AEROSPACE

TIRE INFLATOR GAUGE, NITROGEN

DWG NO. **RBWST13045** REV **3**

MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
DRAWN BY: GILBERT	.X ± .1 SURFACES = 125/
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: MACKOVJAK	AFTER PLATING
SCALE 1:4	3. INTERPRET DIM AND TOL PER
DATE 12/19/2011	ASME Y14.5M-2009
SHEET 1 OF 1	USED ON MODEL
	AW139